Range	**Alto Bench**
Desk Style	**High Bench**

⚠️ **Please Read This Leaflet Before Assembly**

👥 2 Person Assembly

Assembly Instructions

Rev. v2 06/2019

Tools Required

Pozi Screwdriver

4mm Allen Key or Hex' Screwdriver (Provided)

5mm Allen Key or Hex' Screwdriver (Provided)

A

B

C

D

E

F
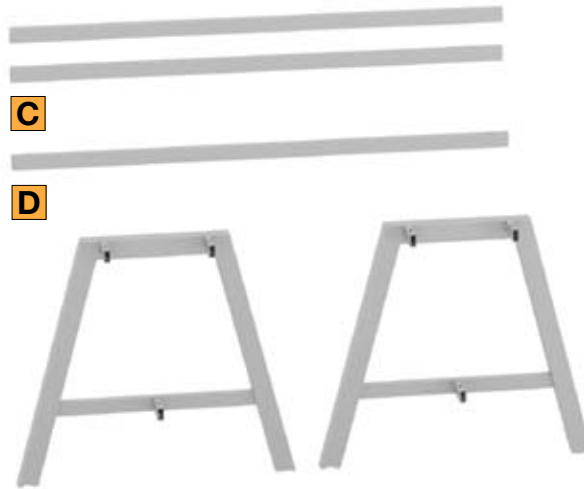
Components

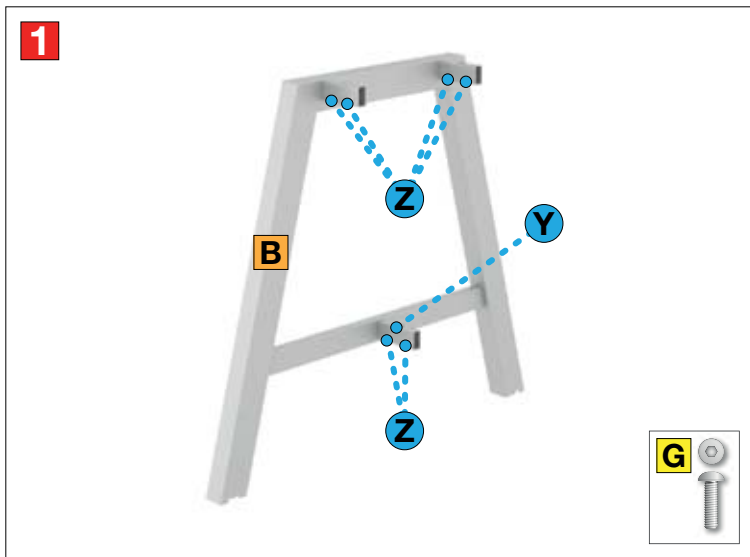|		
A	Desktop Panel	x 1
B	Leg Frames	x 2
C	Top Rails	x 2
D	Bottom Rail	x 1
E	Support Rails	x 2
F	Support Arms	x 4
G	Leg Frame Bolts	x 12
H	Top Rail Bolts (M6x20)	x 10
J	Support Rail Bolts (75mm)	x 2
K	Arm Screws (1/2x8 Self Tapper)	x 10

G

H

J

K

1. On each Leg Frame 'B', insert Leg Frame Bolts 'G' into the 6x positions per leg 'Z' (12x in total) so that they are touch tight only. Be aware that you want the outer positions on the bottom extended section 'Y'.
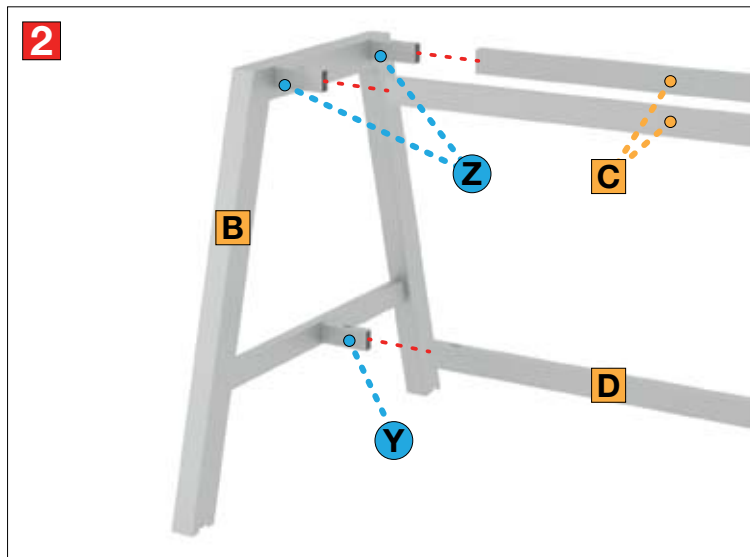
2. With Leg Frame 'B' positioned upright, align and join 2x Top Rails 'C' to the top extended sections 'Z' and Bottom Rail 'D' to the bottom extended section 'Y' covering the inserted Leg Frame Bolts 'G'.
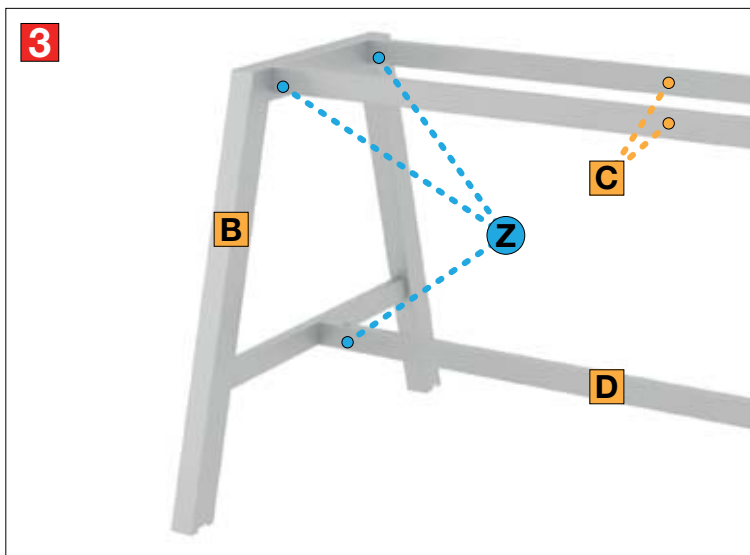
3. When in place, unscrew the touch tightened bolts 'G' on the Top Rails 'C' and Bottom Rail 'D' until they are tight and secure. Repeat with Leg Frame 'B' on the opposite side.
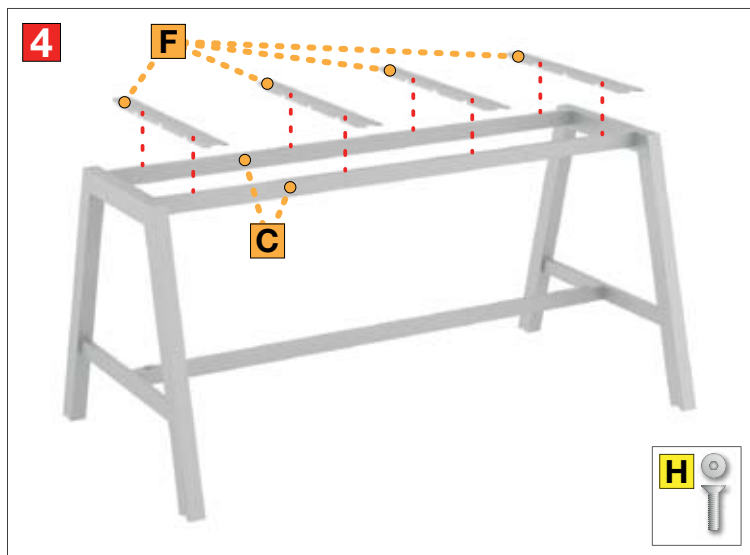
4. Position 4x Support Arms 'F' over the screw positions on the 2x Top Rails 'C'. Using 2x Top Rail Bolts 'H' per Arm, fix each Support Arms 'F' onto the frame.
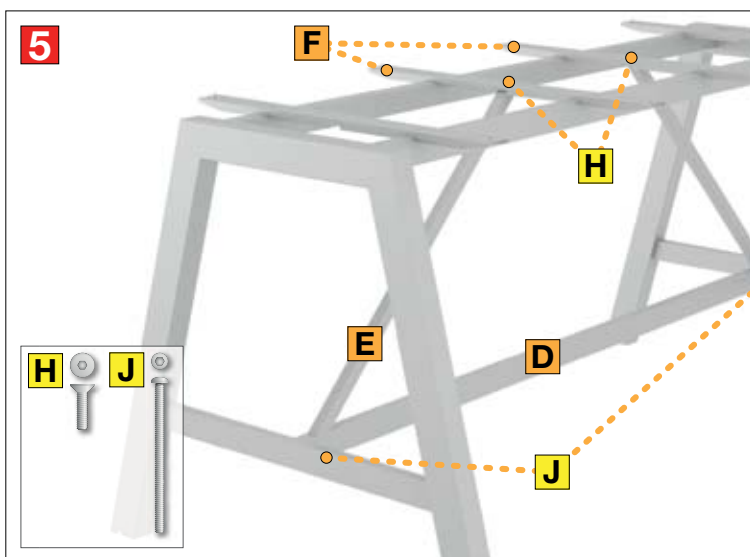
5. Screw Support Rail 'E' to the centre of Support Arms 'F' using 2x Top Rail Screws 'H' before screwing the Bottom Rail 'D' to the Support Rail 'E' using 2x Support Rail Bolts 'J'.
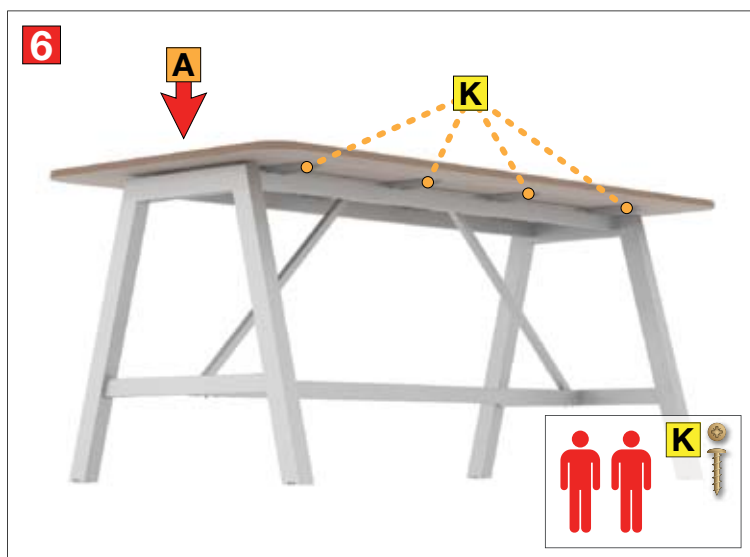
6. With assistance, lay Desktop Panel 'A' onto the assembled frames Support Arms 'F' and secure in place using 10x Arm Screws 'K'.
The Alto Bench is now fully assembled.